



Uncoated



AlTiN Coated

4-Flute, Square End, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AlTiN Coated Part #
1/16	.0625	1/8	1-1/2	1/8	RE15804	RE15904
3/32	.0938	3/16	1-1/2	1/8	RE15806	RE15906
1/8	.1250	1/4	1-1/2	1/8	RE15808	RE15908
1/8	.1250	3/8	3-1/8	3/8	RE16208	RE16308
5/32	.1563	5/16	2	3/16	RE15810	RE15910
5/32	.1563	7/16	3-1/4	3/8	RE16210	RE16310
3/16	.1875	3/8	2	3/16	RE15812	RE15912
3/16	.1875	1/2	3-1/4	3/8	RE16212	RE16312
7/32	.2188	1/2	2-1/2	1/4	RE15814	RE15914
7/32	.2188	9/16	3-1/2	3/8	RE16214	RE16314
1/4	.2500	1/2	2-1/2	1/4	RE15816	RE15916
1/4	.2500	5/8	3-1/2	3/8	RE16216	RE16316
9/32	.2813	11/16	3-1/2	3/8	RE16218	RE16318
5/16	.3125	1/2	2-1/2	5/16	RE15820	RE15920
5/16	.3125	3/4	3-1/2	3/8	RE16220	RE16320
11/32	.3438	3/4	3-1/2	3/8	RE16222	RE16322
3/8	.3750	9/16	2-1/2	3/8	RE15824	RE15924
3/8	.3750	3/4	3-1/2	3/8	RE16224	RE16324
7/16	.4375	9/16	2-3/4	7/16	RE15828	RE15928
7/16	.4375	7/8	4	1/2	RE16228	RE16328
1/2	.5000	5/8	3	1/2	RE15832	RE15932
1/2	.5000	1	4	1/2	RE16232	RE16332

Tolerances	Diameter	Shank
All Sizes	+0.000, -0.002	-0.0001, -0.0004



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